

DATE: 12-11-61 CHECKED: D.P.M.

LOCOMOTIVE NUMBER 6281

PLYMOUTH MODEL DGT 12 TON 56½ GA. TYPE 6 SPECIAL DIESEL LOCOMOTIVE. SHEET 1 TOTAL 14

LENGTH OVER BUMPERS 12'8"; OVER COUPLERS 16'-6"; WIDTH 72"; HEIGHT 7'-6"

MANUFACTURED BY THE FATE-ROOT-HEATH COMPANY, PLYMOUTH, OHIO, U.S.A.

CUSTOMERS ORDER NUMBER: 38020 F DATE: 8-31-61

VENDORS ORDER NUMBER: 482-0831 DATE: 8-31-61

SHIPPED TO: ARMSTRONG CORK CO. DATE: 12-8-61

FULTON, NEW YORK

SPECIAL EQUIPMENT: 3/M SPRAY CAB INSULATION, ENGINE HEATER, FLANGE
LUBRICATORS, 27LA AIR BRAKES, FULL SIZE COUPLERS.

DL 8034 LIST OF ASSEMBLIES FOR SHOP

DL 8035 LIST OF ASSEMBLIES AND INSTRUCTIONS FOR CUSTOMER

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ASSEMBLE REAR CHAIN ON LEFT SIDE, HEADS OF PINS ON OUTSIDE, ADJUST CHAINS TO HAVE APPROXIMATELY 1/4" UP & DOWN MOVEMENT WITH JL3596 1/2" THICK WOOD BLOCKS UNDER BOXINGS. BLOCKS LEFT IN PLACE DURING SHIPMENT AND REMOVED BY CUSTOMER

RQD	HERCULES #	NAME
1	G-339H	HERCULES 6 CYLINDER GASOLINE ENGINE AS PER HERCULES SPEC. G339X91. ISSUE 1. WHICH INCLUDES THE FOLLOWING: SERIAL #3306149
1	285364-AS	HEAVY CRANKSHAFT ASSEMBLY
1	255551-AS	GOVERNOR ASSEMBLY SET AT 2000 R.P.M. FULL LOAD
1	140411-BS	GOVERNOR VALVE BOX ASSEMBLY
1	285606-CS	CARBURETOR. 1½" ZENITH 63AW-12
1	286331-D	MANIFOLD. 1½" UP DRAFT
1	285469E	EXHAUST MANIFOLD. CEN.UP. 10409-B FLANGE. 10412-A GASKET
1	255563-CS	FUEL PUMP ASSEMBLY
1	256464-C	FLYWHEEL WITH SIX 203524-C BOLTS & 15471-C RING GEAR
1	255412-D	BELL HOUSING. #3 S.A.E PAD TYPE
1	285236-E	OIL PAN. STEEL. 9" DEEP
1	261031-D	GEAR HOUSING COVER. WITH TRUNION
1	255716-C	WATER OUTLET PIPE. 2" DIA. THERMO. HOUSING
1	255740-B	THERMOSTAT
1	255364-C	WATER INLET PIPE. 1½" DIA.
1	255366-DS	WATER PUMP ASSBY. 15" HEIGHT
1	285292-C	FAN ASSEMBLY. 17½" DIA. 6 BLADE. SUCTION TYPE
1	255298-C	FAN DRIVE BELT. 54" O.C.
1	260777-B	PULLEY FOR GENERATOR. 3" DIA.
1	54238-DS	GENERATOR. DELCO REMY 12 V. MODEL 1102023. SER. # 1025
1	53985-CS	VOLTAGE REGULATOR. DELCO REMY 12 V. 25 AMP. MODEL 1118896C
1	54237-DS	STARTER. DELCO REMY. 12 V. MODEL 1107841. SER. #
1	255987-A	STARTING MOTOR ADAPTER
1	53022-AS	SWITCH FOR STARTER. DELCO REMY 1996060. PUSH BUTTON
1	250231-CS	DISTRIBUTOR. DELCO REMY 1111917 WITH 1911522 ARM
1	52129-BS	IGNITION COIL. DELCO REMY 12 V. 1115043
6	50441-B	SPARK PLUGS. CHAMPION J-6
1	201191-AS	OIL PRESSURE GAUGE. 60 LB.

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QTY	ROD	SYMBOL	NAME OF PART	MATL.
			ENGINE & HEAT EXCHANGER	
1		DL 5992Z	BAR FOR SIDE OF ENGINE, RIGHT	MS
1		DL 5993Z	BAR FOR SIDE OF ENGINE, LEFT	MS
2		DL 5994	SUPPORT FOR REAR OF ENGINE	S
1		DL 6060A	SHEAVE FOR CRANKSHAFT	S
1		DL 6408A	ELBOW FOR AIR CLEANER CONNECTION AT CARBURETOR	MI
1		DL 6685	SUPPORT FOR FRONT OF ENGINE	MS
1		DL 6686	SHIM FOR DL6685 ENGINE SUPPORT	CRS
2		DL 6687	SHIM FOR DL 5992Z & 93Z ENG. SIDE BARS	CRS
1		DL 6701	SPACER FOR FAN BLADE	CRS
1		DL 6704	BELT FOR FAN & GENERATOR	RUBBER
1		DL 6999	PIPE FOR ENGINE EXHAUST	BSP
1		DL 9029	CLOSURE AROUND EXHAUST	HRS
2		JL 5444	BLOCK TO LOCATE FRONT ENGINE SUPPORT	MS
1		PF 11	DRAIN COCK, 1/2"	BRASS
3		PF 181	HOSE, LOWER RADIATOR, 1 5/8 I.D. x 4 LG.	3 PLY RUBBER
1		PF 500	MOULDED HOSE, WATER PUMP INLET, CH 142	RUBBER
1		PF 512	FLEXIBLE HOSE, UPPER RADIATOR, VF12	RUBBER
8		VP 327	HOSE CLAMPS FOR RADIATOR HOSE	S
1		VP 419	RAIN CAP FOR DL6999 EXHAUST PIPE	ALUM
1		VP 521	HEAT EXCHANGER FOR TORQUE CONVERTER	
1		VP 638	AIR CLEANER, VORTOX 8" DIA, MODEL G80 COMPLETE WITH #6329 SADDLE BRACKETS OMIT INLET CAP.	
1			VORTOX #43K300 AIR CLEANER HOSE, 30" LONG	RUBBER
2			VORTOX #24K22 HOSE CLAMPS	S
			ENGINE HEATER	
1		DL 9038	SUPPORT FOR VP517 ENGINE HEATER	MS
1		VP 517	ENGINE HEATER, UNIVERSAL UH-15, 110 V., 1500 W.	
1		VP 908	CONDULET FOR 1/2" CONDUIT	
1		VP 909	CONDULET COVER, FLUSH SPRING DOOR	
1		VP 911	FLUSH MOTOR PLUG BASE, FEMALE 2 WIRE TWIST LOCK	
1		VP 912	CONNECTOR FOR POWER SUPPLY FEMALE 2 WIRE TWIST LOCK	
			CONTROL STAND & THROTTLE	
1		DL 373F	BRACKET FOR THROTTLE	CI
1		DL 374	HAND LEVER FOR THROTTLE	CI
1		DL 3917	FRICTION BAR FOR THROTTLE	MS
1		DL 9042	CONTROL STAND	MS
1		DL 9043	BRACE FOR CONTROL STAND	MS
1		DL 9044	ROD FOR THROTTLE	CRS
1		DL 9045	LEVER FOR CARBURETOR (REWORK HERC)	
1		DL 9046	SUPPORT FOR THROTTLE ROD	MS
1		ML 2107	SUPPORT ANGLE FOR VP514 STRAINER	S
1		ML 2018 ML 2108	U BOLT FOR VP514 STRAINER	CRS
1		VP 10A	BALL JOINT, 1/4-28 FOR THROTTLE ROD	S
2		VP 100	SPRING FOR THROTTLE FRICTION BAR	S
1		VP 514	AIR STRAINER FOR HORN, BELL & SANDERS	

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SHEET 3

TOTAL 14

RQD	SYMBOL	NAME OF PART	MATL.
		DL 7115 TORQUE CONVERTER & BRAKE	
1	12U-280	TORQUE CONVERTER: FULLER MFG. CO. WITH #A-1988 COVER ASSBY. & #9314 TEN SPLINE OUTPUT SHAFT. SERIAL NO. 1785060	
1	DL 142	PIN FOR DL 5046 LEVER OUTER	CRS
2	DL 166B	SPRING FOR CONVERTER BRAKE PEDAL ROD	S
1	DL 466	SET COLLAR FOR DL3827 SHAFT. 3/4" BORE	CI
1	DL 2752	SHAFT FOR CONVERTER BRAKE LEVERS	CRS
1	DL 2753A	PEDAL FOR CONVERTER BRAKE	MS
1	DL 2755	BEARING FOR CONVERTER BRAKE PEDAL & LEVERS	CI
2	DL 2756	LINK CONNECTING CONV. BRAKE PEDAL & LEVER	MS
1	DL 3675	ROD TO CONNECT CONV. BRAKE LEVERS	CRS
2	DL 3819	FACING FOR CONVERTER BRAKE SHOE	WOVEN
1	DL 3820	DRUM FOR CONVERTER BRAKE	MS
1	DL 3823	STUD FOR ADJUSTING CONVERTER BRAKE	CRS
1	DL 3826	BELL CRANK TO OPERATE CONVERTER BRAKE	MS
1	DL 3827	SHAFT FOR DL3826 BELL CRANK	CRS
1	DL 3858	ROD END TO CONNECT CONVERTER BRAKE LEVERS	FS
1	DL 5044	BRAKE SHOE FOR CONVERTER. LEFT	MS
1	DL 5045	BRAKE SHOE FOR CONVERTER. RIGHT	MS
1	DL 5046	LEVER FOR CONVERTER BRAKE. THRU HOUSING	MS
2	DL 5536	GUIDE FOR CONVERTER BRAKE SHOE	MS
1	DL 5541	HOUSING FOR CONVERTER BRAKE	CI
1	DL 5542	COVER OVER CONVERTER BRAKE HOUSING	HRS
1	DL 5543	BLOCK TO RETAIN FL2944 PIN	MS
1	DL 5554	PIN FOR CONVERTER BRAKE HOUSING. LOWER	S
1	DL 6109	BRACKET FOR CONVERTER BRAKE SPRING & STOP	MS
4	AL 1118	PIN FOR BRAKE LEVERS 1/2 DIA. x 2 3/16 LG.	CRS
1	BL 1271	PIN FOR DL6109. 3/8 DIA. x 1 7/8 LG.	CRS
2	CL 245R	YOKE END FOR DL3675 ROD	MI
2	CL 245RA	YOKE END FOR DL 3823 & DL3858 R. H. THD.	MI
1	CL 245L	YOKE END FOR DL3823 STUD. L.H. THD.	MI
6	FL 2418	STUD FOR BOLTING CONVERTER TO FLYWHEEL	CRS
1	FL 2939	GUIDE FOR CONVERTER BRAKE SPRING	MS
1	FL 2941	ROD FOR CONVERTER	CRS
1	FL 2942	NUT FOR CONVERTER BRAKE SPRING ROD	S
1	FL 2943	PIN FOR FL2941 ROD, 1/2 DIA. x 1 3/8 LG.	CRS
1	FL 2944	PIN FOR CONVERTER BRAKE, BOTTOM 3/4 DIA. x 2-1/2 LG.	CRS
1	GC 4	CONUS OIL CUP, 1/4" FOR DL3826	S
2	GC 13	ALEMITE HYDRAULIC FITTING #1610 FOR DL2755	S
1	GC 14	ALEMITE HYDRAULIC FITTING #1612 FOR DL2755	S
1	P 27	SET COLLAR FOR BRAKE PEDAL, 5/8 BORE	S
2	VP 366	PIN FOR DL2756 LINK	S
2	VP 368	LEVER FOR CONV. BRAKE LINKAGE, 4 1/2" LG.	S
1	91325	CLIMAX SPRING FOR FL2941 ROD	S
1		NIPPLE, 1/2 x 2 1/2	BS P
1		REDUCING COUPLING, 3/4 TO 1/2	MI
1		PIPE PLUG, 3/4	CI

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RQD	SYMBOL	NAME OF PART	MATL.
		DL 3015D TRANSMISSION, SER. # 2553	
1	DL 10	GEAR CASE, LOWER SECTION	CI
1	DL 11	GEAR CASE, UPPER SECTION	CI
1	DL 12	HEAD FOR GEAR CASE	CI
1	DL 14	COVER FOR TOP OF GEAR CASE	CI
1	DL 15	COVER FOR SIDE OF GEAR CASE	CI
2	DL 16	COVER FOR BEARINGS ON DL74A SHAFT	CI
1	DL 17	CASING FOR BEARING ON DL74A SHAFT	CI
1	DL 21	OIL SLINGER FOR DL73 SHAFT	MS
2	DL 22	RETAINING RING FOR DL12 GEAR CASE HEAD	CI
2	DL 23	COVER FOR DL12 GEAR CASE HEAD	CI
1	DL 25	GEAR, 30 TEETH	S
1	DL 26	GEAR, 20 TEETH	S
1	DL 27	GEAR, 15 TEETH	S
1	DL 28	GEAR, 24-30 TEETH	S
1	DL 29	GEAR, 40-45 TEETH	S
1	DL 30	BEVEL PINION, 21 TEETH	S
2	DL 31	BEVEL GEAR, 36 TEETH	S
1	DL 32	GEAR, 18 TEETH	S
1	DL 33	GEAR, 42 TEETH	S
2	DL 34	HUB FOR DL31 BEVEL GEAR	CS
2	DL 35	RETAINING RING FOR DL34 BEVEL GEAR HUB	CI
1	DL 39	FORK FOR FIRST AND SECOND SPEEDS	CS
1	DL 40	FORK FOR THIRD SPEED	CS
1	DL 41	FORK FOR REVERSING	CS
1	DL 42	LEVER FOR DL50 SHIFTING SHAFT	CS
1	DL 43	SHAFT FOR DL41 REVERSE SHIFTING FORK	CRS
2	DL 44	LINK FOR DL43 SHAFT	MS
1	DL 47	HUB FOR DL46 REVERSING HAND LEVER	CI
1	DL 48	PLUNGER FOR DL47 HUB	CRS
1	DL 49	SPRING FOR DL48 PLUNGER	S
1	DL 50	SHAFT FOR REVERSE SHIFTING	CRS
1	DL 51	QUADRANT FOR DL46 REVERSING HAND LEVER	MS
1	DL 52	PIN FOR DL48, 3/8 DIA. x 2-3/8 LONG	CRS
1	DL 53	SET COLLAR FOR DL50 SHAFT	CRS
1	DL 55	CENTER FOR DL54 SPEED CHANGING LEVER	CI
1	DL 56	GUIDE FOR DL54 SPEED CHANGING LEVER	CI
1	DL 57	PIN FOR DL55 CENTER & DL59 LEVERS	CRS
1	DL 58	PIN FOR DL55 CENTER, 1/2 DIA. x 3-13/16 LONG	CRS
2	DL 59	LEVER FOR SHIFTING DL63 & DL64 SHAFTS	CS
2	DL 60	FORK FOR DL63 & DL64 SHIFTING SHAFTS	MS
2	DL 61	LINK FOR DL60 FORK	MS
1	DL 63	SHAFT FOR SHIFTING FIRST AND SECOND SPEEDS	CRS
1	DL 64	SHAFT FOR SHIFTING THIRD SPEED	CRS
1	DL 65	PACKING GLAND FOR DL63 & DL64 SHIFTING SHAFTS	MS
2	DL 68	STOP PLUG FOR DL63 & DL64 SHIFTING SHAFTS	CRS
2	DL 69	JAM NUT, 3/4 SAE FOR DL68 PLUG	CRS
1	DL 70	COVER OVER FORWARD END OF DL63 & DL64 SHAFTS	CI
1	DL 72	SHAFT FOR DRIVING GEARS	S
1	DL 73	SHAFT FOR SLIDING GEARS	S
1	DL 74A	SHAFT FOR REVERSING GEAR	S
1	DL 75B	SHAFT FOR DRIVING SPROCKETS	S
1	DL 78	NUT FOR COUPLING ON DL72 SHAFT	S
2	DL 79	NUT FOR BEARING ON DL72 & DL73 SHAFTS	S
1	DL 80	NUT FOR DL30 GEAR ON DL73 SHAFT	S
2	DL 82	SPACER FOR BEARING ON DL 74A 1 37/64" LONG	S
1	DL 83	SPACER FOR BEARING ON DL74A SHAFT	S
1	DL 84	SPACER FOR BEARING ON DL74A 29/64" LONG	S

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RQD	SYMBOL	NAME OF PART	MATL.
		TRANSMISSION - CONTD.	
2	DL 85	SPACER FOR BEARING ON DL75B SHAFT. 23/32 LONG	S
1	DL 86	SLEEVE FOR DL72 SHAFT	S
1	DL 87	COLLAR FOR DL72 SHAFT	MS
2	DL 88	KEY FOR DL73 SHAFT	CRS
2	DL 89	HALF COUPLING FOR DL72 & DL3829 SHAFTS	CS
1	DL 128	GASKET FOR DL70 CASING FOR SHIFTER SHAFTS	PAPER
1	DL 326B	LEVER FOR CHANGING SPEEDS	CRS
1	DL 381	CHAIN FOR COUPLING	S
1	DL 418	GASKET FOR DL15 COVER FOR GEAR SHIFT BOX	PAPER
1	DL 419	GASKET FOR DL12 GEAR CASE HEAD	PAPER
1	DL 420	GASKET FOR DL14 COVER ON TOP OF TRANSMISSION	PAPER
2	DL 434	GASKET FOR DL23 COVER ON GEAR CASE HEAD	PAPER
1	DL 435	GASKET FOR DL1805 CENTERING FLANGE	PAPER
2	DL 436	GASKET FOR DL2766 HOUSING FOR OIL RETAINER	PAPER
2	DL 437	GASKET FOR DL16 COVER FOR REV. SHAFT BEARING	PAPER
1	DL 440	GASKET FOR DL17 CASING FOR REV. SHAFT BEARING	PAPER
1	DL 480	KEY FOR DL21 OIL SLINGER	MS
1	DL 796	PLATE FOR LOCKING DL41 FORK	HRS
2	DL 1148	NUT FOR DL74A BEVEL GEAR SHAFT	S
1	DL 1322	HAND LEVER FOR REVERSING	CS
1	DL 1805	CENTERING FLANGE. ENGINE & GEAR CASE SUPPORT	CI
	DL 2380	SHIM FOR BEVEL GEAR SHAFT (AS RQD.)	BRASS OR S
1	DL 2663	COLLAR FOR DL3829 SHAFT	S
1	DL 2664	COVER FOR OIL SEAL ON DL3829 SHAFT	CI
2	DL 2766	HOUSING FOR OIL SEAL ON DL75B SHAFT	CI
2	DL 2767	SPROCKET, DRIVING, 10 TEETH	S
1	DL 3607	SPACER TO REPLACE 4TH SPEED GEAR	S
1	DL 3829	SHAFT CONNECTING CONVERTER & TRANSMISSION	S
1	DL 5556	REWORKING OF ALLEN WRENCH FOR FLEXIBLE COUPLING	S
1	DL 5585	ANGLE FOR REVERSE INDICATOR PLATE	S
1	DL 6200	SUPPORT FOR ENGINE & GEAR CASE	CI
16	DL 6520	CAP SCREW FOR BEVEL GEAR 1/2 x 1. DRILLED HEAD	S
1	DL 7032	FLEXIBLE COUPLING: POOLE SPECIAL FEMALE HALF COUPLING AS PER POOLE DRAWING CS-9476	
2	AL 487	PIN FOR REVERSING GEAR LINK. 3/8 DIA. x 1 5/8 LG.	CRS
2	BL 1271	PIN FOR DL61. 3/8 DIA. x 1 7/8 LG.	CRS
4	GC 4	CONUS OIL CUP	S
2	GC 13	ALEMITE HYDRAULIC FITTING #1610. FOR DL16	S
2	HL 529	LOCKING PLATE FOR DL39 & DL40 FORKS	HRS
1	PF 24	PIPE PLUG. 1 1/2 SQ. HD. TOP OF GEAR CASE	MI
2	PF 39	PIPE PLUG. 3/8 SQ. HD. FRONT & REAR OF GEAR CASE	MI
1	PF 40	PIPE PLUG. 1 SQ. HD. BOTTOM REAR OF GEAR CASE	MI
1	PF 249	PIPE PLUG. 1 CTSK. BOTTOM OF GEAR CASE	MI
2	UL 21	CLAMP PLATE FOR END OF DL75B SHAFT	MS
2	VP 54	SPRING FOR STOP PLUG	S
2	VP 55	BALL FOR STOP PLUG	S
1	VP 223	PERFECT OIL SEAL FOR DL3829 SHAFT	S
6	VP 562	SET SCREW FOR BEVEL GEAR HUB	S
2	W 81	COVER FOR PACKING ON DL43 SHAFT	S

RQD	SYMBOL	NAME OF PART	MATL.
		TRANSMISSION - CONTD.	
2	WJ 64	TAPER PIN FOR DL6200 SUPPORT	S
2	550416	PERFECT OIL SEAL ON DL 75B SHAFT	
3	1215	N.D. BEARING FOR DL74A SHAFT	S
1	7313	N.D. BEARING FOR DL73 SHAFT (SHIELDED)	S
2	1316	N.D. BEARING FOR DL75B SHAFT	S
3	5215	MRC BEARING FOR DL74A SHAFT	S
2	5309	N.D. BEARING FOR DL72 & DL73 SHAFTS	S
1	7212	N.D. BEARING FOR DL72 SHAFT (SHIELDED)	S
7	#T	WOODRUFF KEY FOR DL3829 DL74A & DL72 SHAFTS	S
4	#V	WOODRUFF KEY FOR DL75B SHAFT	S
3	#32	WOODRUFF KEY FOR DL75B & DL73 SHAFTS	S
3	#15	WOODRUFF KEY FOR DL50 SHAFT	S
		CHAINS & CHAIN OILERS	
1	DL 2769	CHAIN, TRANSMISSION TO REAR AXLE	S
1	DL 3577	CHAIN, TRANSMISSION TO FRONT AXLE	S
2	DL 5103	CLIP FOR CHAIN OILER TUBE	MS
1	JL 5303B	SUPPORT FOR VP443 CHAIN OILER	MS
2	VP 443	SIGHT FEED CHAIN OILERS	
		FRAME & AXLE SLIDES	
4	DL 3384	BAR TO RETAIN AXLE BOXINGS	MS
8	DL 6119M	BAR TO HOLD AXLE SLIDE BOLT HEADS	MS
1	DL 6684X	FRAME FOR LOCOMOTIVE. PARTS LISTED ON CHART	S
8	UL 777	SLIDE FOR AXLE BOXING	CI
8	UL 778	CLAMP PLATE FOR AXLE BOXING SLIDE	MS
16	UL 844	SHIM FOR AXLE BOXING SLIDE	HRS
16		SET SCREW, 3/4 x 5 SQ. HD. DOG POINT. AXLE ADJ.	S
		SPRINGS & EQUALIZER	
1	DL 3714	CROSS EQUALIZER FOR SPRINGS	MS
1	GC 13	ALEMITE HYDRAULIC FITTING #1610 ON EQUALIZER	S
1	KH 1548	CLIP TO SUPPORT GREASE FITTING ON EQUALIZER	MS
2	JL 3615	LINK FOR EQUALIZER SUPPORT	MS
1	JL 3616	PIN FOR EQUALIZER	CRS
1	ML 601	LOCK PLATE FOR EQUALIZER PIN	MS
4	UL 767	SPRING FOR AXLE, 12 LEAVES	S
2	UL 768B	LINK FOR END OF CROSS EQUALIZER	MS
6	UL 769A	LINK FOR SPRING HANGER	MS
14	UL 770	PIN FOR SPRING HANGER	CRS

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RQD	SYMBOL	NAME OF PART	MATL.
		DL 1114 AXLES	
2	DL 37	SPROCKET RIM, 24 TEETH	S
2	DL 632B	CENTER FOR SPROCKET ON AXLE	CI
2	DL 1114	AXLE	S
4	DL 2491	COVER FOR AXLE BOXING	CI
8	DL 2492	SPACER FOR AXLE. 2" LONG	S
4	DL 2493	SPACER FOR AXLE. 2 7/8" LONG	S
4	DL 5896	PLUG FOR SPLIT SPROCKET	CRS
4	DL 5897	RETAINER FOR DL5896 PLUG	HRS
4	GC 13	ALEMITE HYDRAULIC FITTING #1610	S
4	UL 977	BOXING FOR AXLE	CI
4	UL 984	WHEEL FOR AXLE. AAR TREAD ROLLED	STEEL
16	V 46	BOLT FOR DL632B SPROCKET CENTER	CRS
8		TIMKEN 52400 CONE 52638 CUP FOR AXLE	S
15	K22605	TIMKEN SHIM .005 THICK FOR AXLE	BRASS
15	K22607	TIMKEN SHIM .007 THICK FOR AXLE	BRASS
5	K22620	TIMKEN SHIM .020 THICK FOR AXLE	BRASS
4	#32	WOODRUFF KEY. 1/2 x 2 7/8 FOR SPROCKET HUB	S
		COUPLERS, UNCL. LEVERS, HAND HOLDS & FOOT BOARDS	
2	DL 3671	HAND HOLD FRONT & REAR	MS
4	DL 3983	SPACER FOR UL987 & UL988 SUPPORTS	MS
2	DL 6072	FOOT BOARD. FRONT & REAR	OAK
4	AL 46	SET COLLAR FOR UL985 UNCOUPLING LEVER	CI
2	FL 2017	LOCK PLATE FOR UL990	MS
4	JL 1810	SUPPORT FOR FOOT BOARDS	MS
2	JL 3664X	POCKET FOR COUPLER	MS
2	UL 985	UNCOUPLING LEVER, FRONT & REAR	MS
2	UL 987	SUPPORT FOR UNCOUPLING LEVER. RF & LR	MS
2	UL 988	SUPPORT FOR UNCOUPLING LEVER. LF & RR	MS
2	UL 990	PIN FOR JL3664X COUPLER POCKET	CRS
2	VP 263	CLEVIS & PIN FOR COUPLER. NATL. MALL. #1475	S
2	VP 263B	LINK FOR VP263 CLEVIS. NATL. MALL. #1480	S
2	VP 450	COUPLERS, FULL SIZE AUTOMATIC. NM&SC CO. SHARON #02K6102 WITH B-40 BUSHING. 2 1/16 BORE	
		FLANGE LUBRICATORS	
2	DL 5078R	BRACKET FOR FLANGE LUBRICATOR. R.H.	S
2	DL 5078L	BRACKET FOR FLANGE LUBRICATOR. L.H.	S
4	VP 480A	GRAPHITE ROD. 6" LONG	GRAPH.
4	VP 481A	SPRING	S

	RQD	SYMBOL	NAME OF PART	MATL.
			DL 7226B BRAKE RIGGING & HAND BRAKE	
	2	DL 122	LEVER FOR BRAKE SHAFT	CI
	1	DL 123	PLATE FOR BRAKE RATCHET	CI
	2	DL 3597	HANGER FOR BRAKE SHOE, FRONT	MS
	2	DL 3601	YOKE END FOR BRAKES, R.H. THREAD	MS
	2	DL 3603	LATCH FOR BRAKE RIGGING TURNBUCKLE	MS
	2	DL 3976	FULCRUM LEVER FOR BRAKES	MS
	1	DL 6784	LEVER FOR HAND BRAKE	MS
	1	DL 6785	ROD FOR HAND BRAKE PAWL	MS
	2	AL 32	SET COLLAR FOR CROSS SHAFT	CI
	1	AL 36	GRIP FOR HAND BRAKE LEVER	CI
	1	AL 496	PAWL FOR HAND BRAKE LEVER	CI
	4	AL 1118	PIN FOR BRAKE RIGGING, 1/2 DIA. x 2 3/16 LG.	CRS
	1	BL 211	SPRING FOR HAND BRAKE PAWL	S
	1	BL 895	RATCHET FOR BRAKE LEVER	FS
	4	CL 245R	YOKE END FOR BRAKE CONNECTING ROD	MI
	2	GC 14	ALEMITE HYDRAULIC FITTING #1612 FOR UL982 SHAFT	S
	4	HL 135	ROD FOR ALIGNING BRAKE SHOES	CRS
	4	JL 134	PIN FOR BRAKE SHOE, 3/4 DIA. x 4 LG.	CRS
	4	JL 150S	BRAKE SHOE, STEEL INSERTS, AAR TREAD	CI
	4	JL 7441	PIN FOR BRAKE HANGER	CRS
	6	RL 264	BOLT FOR BRAKE RIGGING	S
	1	UL 982	SHAFT FOR BRAKE LEVERS	CRS
	2	UL 1456	HANGER FOR BRAKE SHOE, REAR	MS
	2	UL 1458	YOKE END FOR BRAKE, LEFT HAND THD.	MS
	2	VP 353	TURN BUCKLE FOR BRAKE RIGGING	FS
	3	#25	WOODRUFF KEY, 5/16 x 1 1/2	S
			BRAKE RIGGING PARTS USED WITH AIR BRAKES	
	2	DL 3988	ROD CONNECTING BRAKE HAND LEVER	MS
	2	DL 3989	CHAIN FOR BRAKE CONNECTING ROD	S
	4	DL 4179	CLIP FOR BRAKE CYLINDER RETURN SPRING	MS
	2	DL 4180	PIN FOR BRAKE CYL. BRACKET & SPRINGS	CRS
	4	DL 4181	SPACER FOR BRAKE CYLINDER MOUNTING PIN	BSP
	1	DL 5094	CLOSURE UNDER HAND BRAKE	HRS
	4	DL 5777	SUPPORT FOR BRAKE CYLINDER	MS
	4	DL 5778	SPACER FOR DL5777 SUPPORT	BSP
	2	DL 5816	GUIDE FOR BRAKE RIGGING ROD	MS
	2	DL 6356	PIN FOR UL1372 CLEVIS	CRS
	4	FL 140	PIN FOR UL1370 LINK	CRS
	4	UL 1370	LINK FOR BRAKE CONNECTING ROD CHAIN	MS
	2	UL 1372	CLEVIS FOR BRAKE CYLINDER ROD	MI
	4	VP 743	SPRING FOR BRAKE CYLINDER RETURN	S

RQD	SYMBOL	NAME OF PART	MATL.
		AIR COMPRESSOR GROUP	
1	2301164	QUINCY 230 AIR COMPRESSOR WITH 4129 SHEAVE SERIAL # 340921-S	
2	DL 9041	BAR TO RAISE COMPRESSOR BASE	MS
1	JL 7227X	BAR FOR COMPRESSOR BASE. SHEAVE SIDE	CRS
1	JL 7228X	BAR FOR COMPRESSOR BASE. DRAIN SIDE	CRS
2	ML 1654	BOLT FOR ADJUSTING COMPRESSOR	S
1	ML 2093	BAR FOR COMPRESSOR BASE PLATE	CRS
1	ML 2094	BAR FOR END OF COMPRESSOR BASE	MS
1	PF 361	UNLOADER PILOT VALVE FOR COMPRESSOR. CONRADER RCS	
2	UL 1516	BELT TO DRIVE AIR COMPRESSOR. B-75	
1	WL 2002A	PLATE FOR COMPRESSOR BASE	MS
2	WL 2007X	CLAMP BAR FOR COMPRESSOR BASE	MS
1	VP 493	AIR CLEANER FOR COMPRESSOR AIR MAZE FV-83S-GK	
		AIR SANDERS	
4	DL 244	U BOLT FOR SAND PIPE	MS
1	DL 4126	ANGLE FOR PF159 SANDER VALVE	S
2	DL 5076X	BRACKET FOR SAND PIPE. RF & LH	S
2	DL 5077X	BRACKET FOR SAND PIPE. LF & RR	S
2	FL 1475	COVER FOR SAND BOX	CI
2	FL 1476	CHAIN FOR SAND BOX COVER	S
1	PF 159	VALVE FOR SAND CONTROL	
8	PF 283	HOSE FOR SAND PIPE. 1" I.D. x 3" LONG	RUBBER
16	VP 326	HOSE CLAMPS FOR SAND PIPES	S
4	VP 405	SAND TRAP	
4	VP 406	GASKET FOR VP405 TRAP (SAND BOX LISTED WITH HOOD PARTS)	
		BELL & RINGER	
1	DL 4510	SUPPORT FOR PF130 GLOBE VALVE	MS
1	JL 2845A	STUD FOR BELL RINGER	CRS
1	JL 2869	WASHER FOR BELL RINGER	S
1	ML 1906A	SUPPORT FOR BELL ON HOOD TOP	MS
1	PF 130	GLOBE VALVE TO OPERATE BELL RINGER	BRASS
1	VP 170	BELL 10" DIA.	BRASS
1	VP 335	RINGER FOR BELL	

DATE: 12-11-61

CHECKED: D.P.M.

LOCOMOTIVE NUMBER

6281

PLYMOUTH MODEL DGT 12 TON 56 1/2 GA. TYPE 6 SPECIAL DIESEL LOCOMOTIVE. SHEET 11 TOTAL 14

	RQD	SYMBOL	NAME OF PART	MATL.
			ELECTRICAL EQUIPMENT & INSTRUMENT PANEL	
	2	DL 5687	BRACKET FOR HEADLIGHT	MS
	1	DL 6027	SUPPORT FOR VOLTAGE REGULATOR & MAGNETIC SWITCH	MS
	1	DL 6856	COVER OVER INSTRUMENT PANEL	HRS
	1	DL 9037	PANEL FOR INSTRUMENTS	HRS
	1	ML 1308A	BRACKET FOR CAB LIGHT	HRS
	1	VP 61	CHOKE CONTROL	
	2	VP 208	LIGHT FOR PANEL WITH #68 3 C.P. 12 V. BULB	
	1	VP 269	LIGHT FOR CAB WITH 12 V. 21 C.P. BULB	
	1	VP 278	TEMPERATURE GAUGE	
	1	VP 291	SWITCH FOR CAB WINDOW WIPERS	
	1	VP 305	WIPER FOR CAB WINDOW, 12 VOLT	
	1	VP 332	AMMETER 30-0-30	
	1	VP 444	TEMPERATURE GAUGE FOR CONVERTER	
	1	VP 477A	MASTER SWITCH WITH KEY # CH510	
	1	VP 520	SWITCH FOR HEATER	
	1	VP 535A	SWITCH FOR HEADLIGHTS	
	2	VP 651	HEADLIGHT, GUIDE 540-56 WITH GUIDE #453092	
			SEALED BEAM 40-50 WATT 12 VOLT UNIT	
	1	VP 686	CIRCUIT BREAKER, 35 AMP. AUTOMATIC RESET	
	1	VP 699	CIRCUIT BREAKER, 25 AMP. MANUAL RESET	
	1	PB 93	TOGGLE SWITCH FOR DOME LIGHT	
			SEE ENGINE FOR ADDITIONAL ELECT. EQUIPMENT.	
			SEE WESTINGHOUSE AIR BRAKES FOR ADDITIONAL GAUGES	
			BATTERY & COMPARTMENT	
	1	1132H	WILLARD, 12 VOLT, 150 AMP. MODEL HDD-4D	
	1	DL 6214	CLOSURE FOR BATTERY CABLE AT COMPARTMENT	HRS
	2	DL 9009	STUD FOR BATTERY COMPARTMENT	S
	2	DL 9010	BAR TO CLAMP BATTERY	MS
	1	DL 9011	COVER FOR BATTERY COMPARTMENT	HRS
	1	DL 9012	SIDES FOR BATTERY COMPARTMENT	HRS
			HEATER FOR CAB	
	1	DL 5827	BRACKET FOR CAB HEATER	HRS
	1	DL 5844X	BRACE FOR DL5849 HEATER HOOD	MS
	1	DL 5849	DEFLECTOR FOR FRONT OF CAB HEATER	HRS
	1	DL 5854X	BRACE FOR DL5827 BRACKET	MS
	2	DL 6216	BAR TO CLAMP HEATER TO DL5827	MS
	1	DL 6217	CLOSURE FOR SIDE OF HEATER	HRS
	2	PF 435	SHUTOFF COCK, 1/2"	BRASS
	1	VP 470	HEATER FOR CAB 12 VOLT. BERGSTROM 6242	

PLYMOUTH MODEL DGT 12 TON 56½ GA. TYPE 6 SPECIAL DIESEL LOCOMOTIVE. SHEET 12 TOTAL 14

RQD	SYMBOL	NAME OF PART	MATL.
		FUEL TANK	
2	DL 1277	SADDLE FOR FUEL TANK	CI
1	DL 1299	FUEL TANK, 32 GALLONS	S
2	DL 5775A	SUPPORT FOR FUEL TANK SADDLE	MS
2	HL 421	BAND FOR FUEL TANK	MS
1	VP 102	GAUGE FOR FUEL TANK	
1	VP 230	PROTECTOSEAL SCREEN & CAP FOR FUEL TANK	
1	PF 130	GLOBE VALVE, 1/4" FOR FUEL LINE	BRASS
1	PF 478	FUEL TANK OUTLET PIPE ASSEMBLY	S
		MISCELLANEOUS	
4	DL 6067	BAR FOR SIDE OF LADDER	MS
4	FL 2150	STEP FOR LADDER	MS
4	JL 3596	BLOCK UNDER AXLE BOXING	WOOD
1	PTA 26-11-1	SEAT CUSHION	
1	RL 256	PLUG FOR SEAT BASE	CI
1	TL 1015	PEDESTAL FOR SEAT	CI
1	VP 167	TOOL BOX	S
1	VP 272	NAME PLATE	S
1	VP 283	GREASE GUN	
1	VP 634	FIRE EXTINGUISHER AND BRACKET	
		AEROQUIP HOSE & FITTINGS	
		EACH HOSE MARKED * SHOULD BE MADE UP WITH SWIVEL FITTING & ADAPTER ON BOTH ENDS. ALL OTHER HOSES SHOULD HAVE MALE PIPE THREAD FITTING ON ONE END AND SWIVEL FITTING & ADAPTER ON OTHER END. CUT HOSE TO LENGTHS GIVEN BEFORE ASSEMBLY OF FITTINGS.	
*	1	1503-4	HOSE, 3/16 I.D. x 57". FUEL TANK TO CARBURETOR
*	1	1503-4	HOSE, 3/16 I.D. x 83". ENG. OIL PRESSURE TO CAB
*	1	1503-4	HOSE, 3/16 I.D. x 91". COMPRESSOR TO UNLOADER
2	1503-6	HOSE. 5/16 I.D. x 32". BRAKE CYLINDERS	
1	1503-10	HOSE, 1/2 I.D. x 16". EXCHANGER TO LEFT CONV.	
1	1503-10	HOSE, 1/2 I.D. x 29". EXCHANGER TO RIGHT CONV.	
2	412-6	FITTING WITH 1/4" MALE PIPE THREAD	
2	412-10	FITTING WITH 1/2 MALE PIPE THREAD	
6	411-4	SWIVEL, 7/16-20 J.I.C. THREAD	
2	411-6	SWIVEL, 9/16-18 J.I.C. THREAD	
2	411-10	SWIVEL, 7/8-14 J.I.C. THREAD	
6	2021-2-4	ADAPTER, 7/16-20 J.I.C. TO 1/8 MALE PIPE THD.	
2	2021-4-6	ADAPTER, 9/16-18 J.I.C. TO 1/4 MALE PIPE THD.	
2	2021-8-10	ADAPTER, 7/8-14 J.I.C. TO 1/2 MALE PIPE THD.	

PLYMOUTH MODEL DGT 12 TON 56½ GA. TYPE 6 SPECIAL DIESEL LOCOMOTIVE. SHEET 13 TOTAL 14

RQD	SYMBOL	NAME OF PART	MATL.
		AIR HORN	
2	DL 4510	SUPPORT FOR AIR HORN OPERATING VALVE	MS
1	ML 1796	SUPPORT FOR AIR HORN	MS
1	PF 158	VALVE FOR AIR HORN	
1	VP 458	AIR HORN. BUELL 410G	
		DL 7136X RADIATOR ASSEMBLY	
1	AX 167	CAP & BAIL FOR RADIATOR MODINE	S
9	1A4202	CORE FOR RADIATOR. 2 1/4 DEEP 8 FIN PER IN. MODINE	COPPER
22	AX 233	GASKET FOR RADIATOR CORE ARMSTRONG CORK	CORK
1	DL 2690	TANK FOR RADIATOR. TOP	CI
1	DL 2691	TANK FOR RADIATOR. BOTTOM	CI
1	DL 5632	SIDE FOR RADIATOR. RIGHT	SS
1	DL 5633	SIDE FOR RADIATOR. LEFT	SS
2	DL 5639	PLATE TO SUPPORT RADIATOR	MS
2	DL 5640	SPACER FOR DL5639 PLATE. 15/16 THICK	MS
4	DL 6219	COVER FOR WATER HOLE IN RAD. TANK	HRS
2	DL 6220	CLOSURE TO REPLACE SIDE RAD. CORE	HRS
1	DL 6221X	HOOD FOR FAN	HRS
1	JL 3296	TUBE FOR OVERFLOW	COPPER
2	VP 115	CLIP FOR OVERFLOW TUBE	STEEL
		HOOD & RADIATOR GUARD	
1	DL 3370Y	BOX FOR SAND	S
1	DL 6056	GUARD FOR RADIATOR	S
1	DL 6222X	ANGLE FOR HOOD SIDE. UPPER RIGHT	S
1	DL 6223Y	ANGLE FOR HOOD SIDE. UPPER LEFT	S
2	DL 6266	POST FOR HOOD. REAR	HRS
1	DL 6688	ANGLE FOR HOOD BASE. RIGHT	S
1	DL 6690	POST FOR HOOD. RIGHT FRONT	HRS
1	DL 6691X	POST FOR HOOD. LEFT FRONT	HRS
1	DL 6692	DOOR FOR HOOD. RIGHT REAR	HRS
1	DL 6693	DOOR FOR HOOD. RIGHT FRONT	HRS
2	DL 6696A	BRACE FOR RADIATOR GUARD	MS
1	DL 6864	DOOR FOR COMPRESSOR COVER	HRS
1	DL 9027	TOP FOR HOOD. FRONT	HRS
1	DL 9028	RISER FOR EXHAUST PIPE OPENING	HRS
1	DL 9030	ANGLE TO SUPPORT LEFT FRONT HOOD POST	S
1	DL 9031	POST FOR HOOD. CENTER LEFT	HRS
1	DL 9032	ANGLE FOR HOOD BASE. LEFT	S
1	DL 9033	COVER FOR QUINCY 230 AIR COMPRESSOR	HRS
1	DL 9034	DOOR FOR HOOD. LEFT	HRS
1	JL 3759	SEAL AROUND FUEL FILLER PIPE	HRS
8	VP 99A	HINGE FOR HOOD DOOR	S
3	VP 828	LOCK FOR HOOD DOOR WITH LOCK RODS	S
3	VP 828B	HANDLE FOR HOOD DOOR LOCK	S

PLYMOUTH MODEL DGT 12 TON 56½ GA. TYPE 6 DIESEL HYDRAULIC LOCOMOTIVE. SHEET 14 TOTAL 14

RQD	SYMBOL	NAME OF PART	MATL.
		DL 7298A CAB ASSEMBLY	
1	DL 3427	COVER IN DL6235Z CAB CENTER REAR CLOSURE	HRS
2	DL 5269	HAND HOLD FOR SIDE OF CAB	MS
2	DL 5310	SLIDE FOR CAB SIDE DOOR, BOTTOM	MS
2	DL 5311	GUIDE FOR CAB SIDE DOOR, BOTTOM	HRS
1	DL 5747X	ANGLE FOR BASE OF CAB, RIGHT	S
1	DL 5748X	ANGLE FOR BASE OF CAB, LEFT	S
2	DL 5762	BAR FOR SIDE OF CAB, UPPER	MS
4	DL 5766	ANGLE FOR CAB, CORNER	S
2	DL 5767	ANGLE OVER SIDE DOOR OPENING	S
2	DL 5771	FILLER STRIP UNDER CAB DOOR, SIDE	HRS
2	DL 5772	SPACER FOR DOOR HANDLE, INNER	MS
1	DL 5817	CLOSURE FOR FRONT OF CAB, LEFT	HRS
1	DL 5818	CLOSURE FOR FRONT OF CAB, RIGHT	HRS
1	DL 6233	CLOSURE FOR CAB FLOOR, LEFT FRONT	HRS
1	DL 6234X	CLOSURE FOR CAB FLOOR, RIGHT CENTER	HRS
1	DL 6235X	CLOSURE FOR CAB FLOOR, REAR	HRS
1	DL 6285	ANGLE FOR BASE OF CAB, RIGHT FRONT	S
1	DL 6286	ANGLE FOR BASE OF CAB, LEFT FRONT	S
1	DL 6339	TOP FOR CAB	HRS
1	DL 6341	ANGLE FOR BASE OF CAB, REAR	S
1	DL 6697V	PLATE FOR CAB FLOOR, RIGHT FRONT	S
1	DL 6698	PLATE FOR CAB FLOOR, LEFT FRONT	S
1	DL 6772	BAR FOR CAB FRONT, CENTER HORIZONTAL	MS
1	DL 6833	SHEET FOR CAB, FRONT & SIDES	HRS
1	DL 6834A	SHEET FOR REAR OF CAB	HRS
1	DL 6835L	SLIDING DOOR FOR CAB, LEFT, PARTS LISTED ON DWG.	S
1	DL 6835R	SLIDING DOOR FOR CAB, RIGHT, PARTS LISTED ON DWG.	S
2	DL 6836	BAR FOR FRONT OF CAB, VERTICAL OUTER	MS
1	DL 6837	BAR FOR FRONT OF CAB, BENT	MS
2	DL 6838	ANGLE FOR LOWER WINDOW SLIDE	S
2	DL 6839	BAR FOR WINDOW SLIDE, UPPER	CRS
2	DL 6840A	SLIDE BAR FOR WINDOW, UPPER	CRS
2	DL 6840	SLIDE BAR FOR WINDOW, LOWER	CRS
2	DL 6841	BAR FOR WEATHER STRIP, FRONT	CRS
2	DL 6842	BAR FOR WEATHERSTRIP, REAR	MS
2	DL 6843	EDWARDS WEATHERSTRIP, FRONT WINDOW	A-245
2	DL 6844	EDWARDS WEATHERSTRIP, REAR WINDOW	A-245
1	DL 6845	WINDOW FOR FRONT OF CAB, SLIDING	S
1	DL 6846	WINDOW FOR REAR OF CAB, SLIDING	S
2	DL 6849	CLOSURE FOR EDGE OF DOOR	HRS
2	DL 6850	WEATHERSTRIP FOR DL6849 EDWARDS	A-245
2	DL 6851	CLOSURE AT FRONT EDGE OF DOORWAY	HRS
1	DL 6876	PLATE FOR CAB FLOOR, REAR	S
1	DL 6894	CLOSURE OVER BATTERY CABLE AT DOOR	HRS
4	BL 987	HANDLE FOR CAB DOOR	MS
2	JL 5617	STOP BLOCK FOR WINDOW	MS
2	VP 44	HANDLE FOR CAB SLIDING WINDOW	S
4	VP 551	GLASS FOR CAB, SIDES, 1/4 SAFETY x 18 x 18	GLASS
2	VP 694	GLASS FOR CAB, FRONT, 1/4 SAFETY x 14 x 26	GLASS
2	VP 749	GLASS FOR CAB, REAR, 1/4 SAFETY x 22 x 26	GLASS
4	755474	INLAND WINDOW CHANNEL, 71½ LG. FOR VP551	RUBBER
4	33197-R	INLAND FILLER STRIP, 71½ LG. FOR VP551	RUBBER
2	755474	INLAND WINDOW CHANNEL, 79 5/8 LG. FOR VP694	RUBBER
2	33197-R	INLAND FILLER STRIP, 79 5/8 LG. FOR VP694	RUBBER
2	755474	INLAND WINDOW CHANNEL, 95 5/8 LG. FOR VP749	RUBBER
2	33197-R	INLAND FILLER STRIP, 95 5/8 LG. FOR VP749	RUBBER

